



SYNER

Freedom in every part of the production

Solution. Confidence. Success.



SYNER

The Synergy between
user and data



The new SYNER platform

We can cover that –
but in a pragmatic way!

- ⊕ Identify improvement opportunities in your production
- ⊕ Increase efficiency
reduce costs
- ⊕ Bring quality and production together
- ⊕ Integrate easily to your infrastructure with APIs





The new

SYNER

platform

Industry 4.0

Big Data

Digitalization

Artificial Intelligence

OPC UA

Cloud



How SYNER can help you?

- Collecting and analyzing data from production and quality
- Getting best recommendations for optimization
- Using Artificial intelligence (AI) to predict errors and improve quality
- Providing customized reports automatically
- Using modern and secure technology
- No dependency on manufacturers and processes

Easiest
way to visualize & monitor
your whole production!

One
Platform connects
people and data

Identify
anomalies & address
them before they impact you





Cover your use-cases with SYNER?

Control station and lines



Multi-brand product

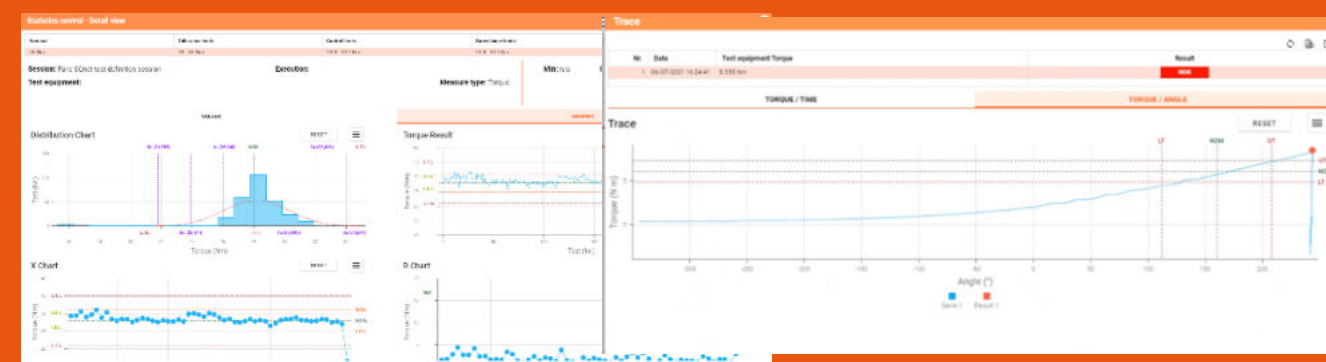


Freedom,
no dependency on:
Manufacturers
Processes
Local infrastructure



SYNER Global (P+Q)

Cross data of quality and production and make Realtime analysis & AI makes it possible to detect errors before it occurs.



SYNER P for Production

Production data collection and alarms



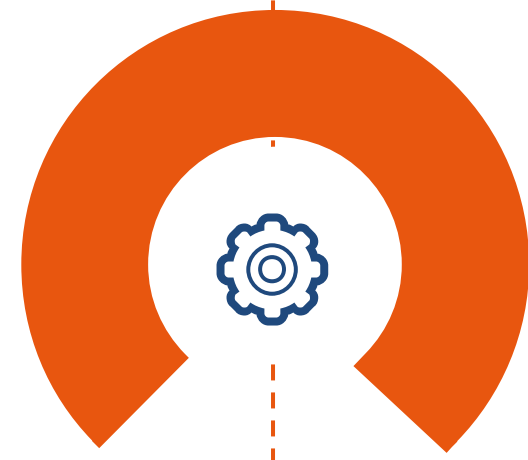
SYNER Q for Quality

Manage and collect data from measurement device, ensure quality of tools and process



Overview SYNER





Overview SYNER

SYNER Q for Quality Management



- Manage assembly tools (independent)
 - Type, position on the line, homologation, documents
- Manage measurement devices (independent)
 - Certificates, documents, checking frequency
- Define all your operation
 - Type of control (Tools control, joint control or manual check)
 - Frequency of check
- Get all necessary reports for internal & external AUDITS
- Manage your tool and process check tasks fast and easy
- Define your quality control route (SPC)
- Create your own test definition to follow ISO and VDI norms



SYNER
Global

Overview SYNER

- Generate your reports automatically
- statistical analysis
- Cross data between production and quality, get best, combined overview
- Alarm management for all issues regarding production and quality
- Web-application
 - **Multiple device support**
 - Fully scalable
- Adjust your reports regarding design and content
- One master data management for all views (no need for administration of same data in several databases)



Overview SYNER



SYNER P for Production Management

- Collect all the results & traces from your assembly line (independent)
- Link the result with the ID number of your product
- Complete lifetime report for your products (e.g., vehicle, engine, gearbox, etc.)
- Multi-protocol compatibility to connect all your tools and processes and store in one database, **no dependency** on manufacturers and processes
- Monitor your production line and react immediately
- Including Artificial Intelligence (AI) functions (2023):
 - Detect the operability of the tools
 - Detect assembly joint evolution
 - Predict maintenance issues and possible errors



Overview SYNER

- 1** Collect data with universal controller FIM or other multi-brand controllers and tools
- 2** Perform rework with our benches
- 3** Have visual guidance with our VPG+ stations incl. precise Positioning system
- 4** Keep control about quality with our quality control bench and perform machine & process capability
- 5** All data together in one platform from Quality & Production



SYNER

Quality

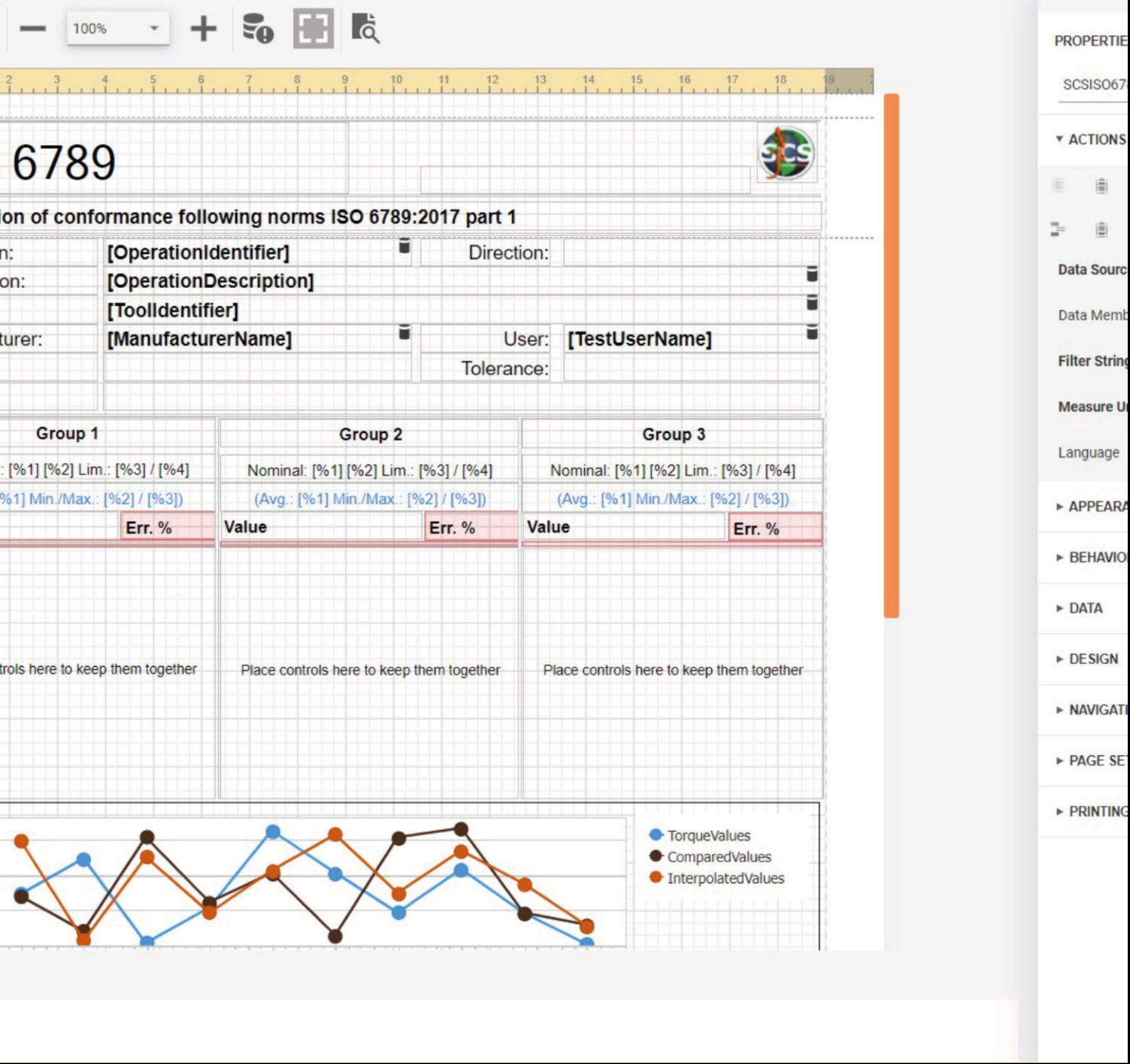
One Platform

Production

Easy process & tool check
AUDIT relevant documents
on one platform
Cover norms and standards

Get transparency & uncover
potential improvements
Correlation of all data
Improve data exchange
between departments

100% data documentation
Fullfill product liability
requirements
Trend analysis & notifications



- PROPERTIES
- SCSISO67
- ACTIONS
- Data Source
- Data Memb
- Filter String
- Measure U
- Language
- APPEAR
- BEHAVIO
- DATA
- DESIGN
- NAVIGAT
- PAGE SE
- PRINTING

Let's Show
a few
examples...

SYNER *Q*

SYNER *P*



Use task planner to manage operation & tool test

(SYNER Q – Basic)

Expired / expiring tests widget

● Expired ● Expires today ● Expires in 7 Days 🔍

Area	Operation	Tool	Tool model	Tool status	Test type	Last executi...	Next exec... ↑	S..	
Toolcrib	Tool 1-10 Nm (b) - Tool 1...	TAX001	TESI10FU	In use	Cm/cmK	04/09/2012 13:54:18	04/03/2013 00:00:00	●	📍
Toolcrib	Tool 20-180 Nm - Tool 2...	TGZ3L	1800 DB3-N	In use	Cm/cmK	04/09/2012 14:39:49	04/03/2013 00:00:00	●	📍

- Get a fast and easy overview over the tool and process check tasks.
- No navigation needed to reduce time effort for users.





Easy management for manufacturers, tool models and tools

(SYNER Q – Basic)

TOOLS		TOOL MODELS				MANUFACTURER			
Drag a column header here to group by that column									
Identifier	Serial number	Manufacturer	Tool model	Tool category	Tool type	Tool status			
TEV001	0002655	SCS Concept	Easy 100 TA (113 23 0100)	Tightenings category	Indicating wrench	In use			
123456789233333333ABC	123456789233333333ABC	SCS Concept	Easy 100 TA (113 23 0100)	Tightenings category	Indicating wrench	In use			
EAS XXT 20 Nm 21370001	21370001	SCS Concept	EAS XXT 20 Nm	Tightenings category	Power tool	Testing			
TER001	L005471	SCS Concept	111 41 0100	Tightenings category	Click wrench	Desaparecida			
TEJ001	L010370	SCS Concept	Easy 600 (113 22 0600)	Tightenings category	Indicating wrench	In use			
SN21370010	SN21370010	SCS Concept	EAS clutch 20 Nm	Tightenings category	Power tool	In use			
TEK002	L011442	SCS Concept	Easy 50 (113 22 0050)	Tightenings category	Indicating wrench	In use			
TEK001	L011441	SCS Concept	Easy 50 (113 22 0050)	Tightenings category	Indicating wrench	In use			
TEQ002	TEQ002	SCS Concept	Easy 350 (113 22 0350)	Tightenings category	Indicating wrench	In use			
TEQ001	M002837	SCS Concept	Easy 350 (113 22 0350)	Tightenings category	Indicating wrench	In use			
TEL002	L011443	SCS Concept	Easy 200 (113 22 0200)	Tightenings category	Indicating wrench	In use			
TEL001	L011444	SCS Concept	Easy 200 (113 22 0200)	Tightenings category	Indicating wrench	In use			
TEQ003	N008343	SCS Concept	Easy 350 TA (113 23 0350)	Tightenings category	Indicating wrench	In use			
TES001	M005528	SCS Concept	Easy 10 (113 22 0010)	Tightenings category	Indicating wrench	In use			
TEK003	L011452	SCS Concept	Easy 50 TA (113 23 0050)	Tightenings category	Indicating wrench	In use			

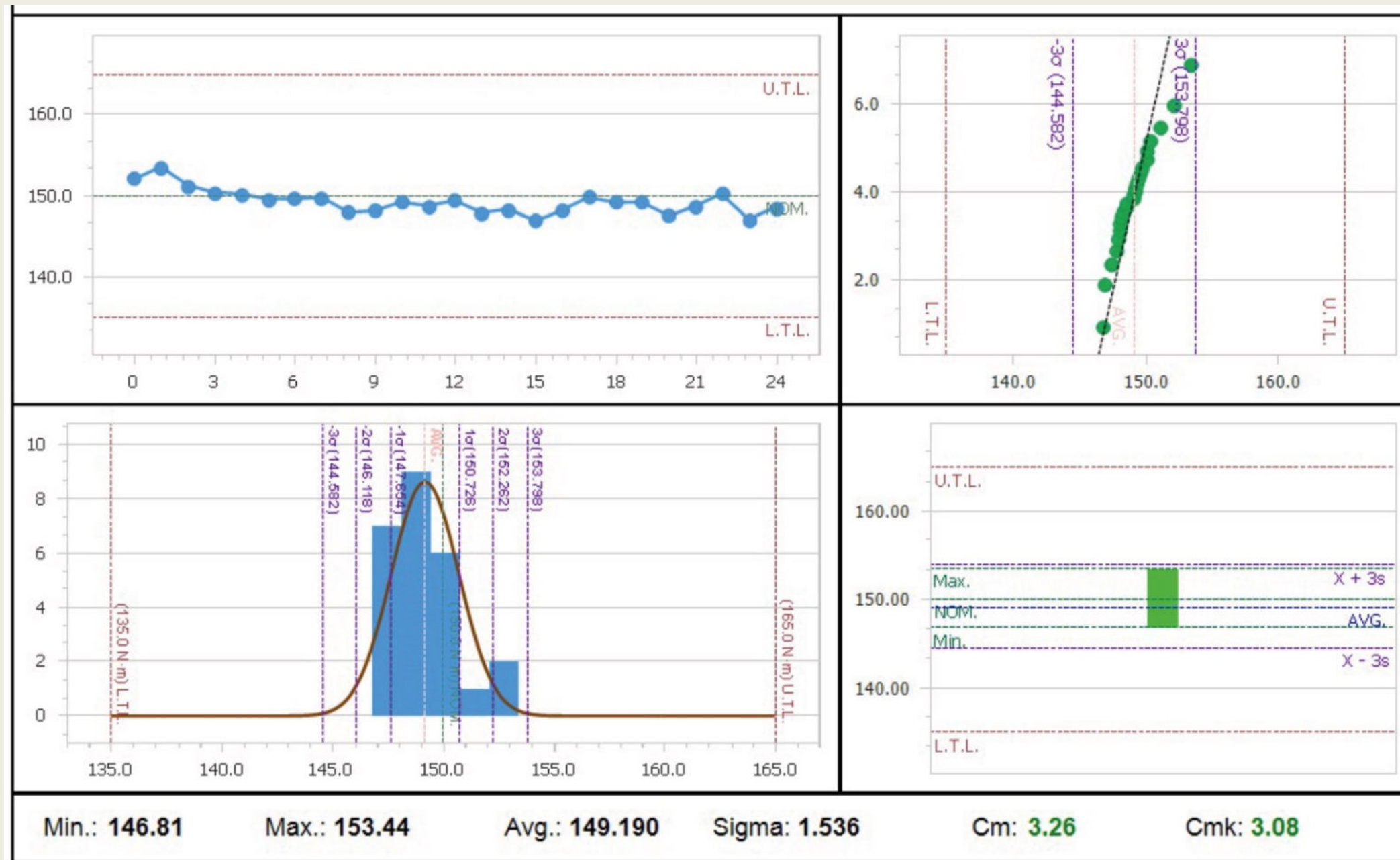
- Have **all tools, models and manufactures** in one view.
- Easy and fast setup of these items, fast filtering and editing.
- Find the status and history of tools.
- All information in one place including certificates support a fast AUDIT.





Statistical analysis for tool and process

(SYNER Q – Basic, *Advanced*)



- Find out in a fast way, how your process is working.
- See issues immediately and bring improvements into your quality.
- Be prepared with standardized reports for AUDITS.
- Machine Capability Test (MCT) and Process Capability Test (PCT) can be done based on international norms and standards.





Use report designer and Adjust the reports to your needs

(SYNER Q – Advanced)

The screenshot displays the SYNER Q report designer interface. The main workspace shows a report template for ISO 6789. The report includes a title 'ISO 6789', a declaration of conformance, and a table with three groups of data. The table has columns for 'Value' and 'Err. %' for each group. Below the table is a line graph showing 'Axis of values' with three data series: TorqueValues (blue), ComparedValues (black), and InterpolatedValues (orange). The properties panel on the right shows settings for the report, including Data Source (component1), Data Member, Filter String, Measure Units (Tenths of a Millimeter), and Language (Default).

Group 1		Group 2		Group 3	
Nominal: [%1] [%2] Lim: [%3] / [%4]	(Avg.: [%1] Min./Max.: [%2] / [%3])	Nominal: [%1] [%2] Lim: [%3] / [%4]	(Avg.: [%1] Min./Max.: [%2] / [%3])	Nominal: [%1] [%2] Lim: [%3] / [%4]	(Avg.: [%1] Min./Max.: [%2] / [%3])
Value	Err. %	Value	Err. %	Value	Err. %

- Paying for every software adjustment regarding reports? → Not with SYNER.
- With the SYNER Q Advanced package you get the possibility to adjust the reports to your company needs.
- Fast and easy, without waiting for the vendor to do the job for you!
- DIY – save costs!





Identify fast NOK process or tools

(SYNER Q – Basic)

Operation 2GA 82

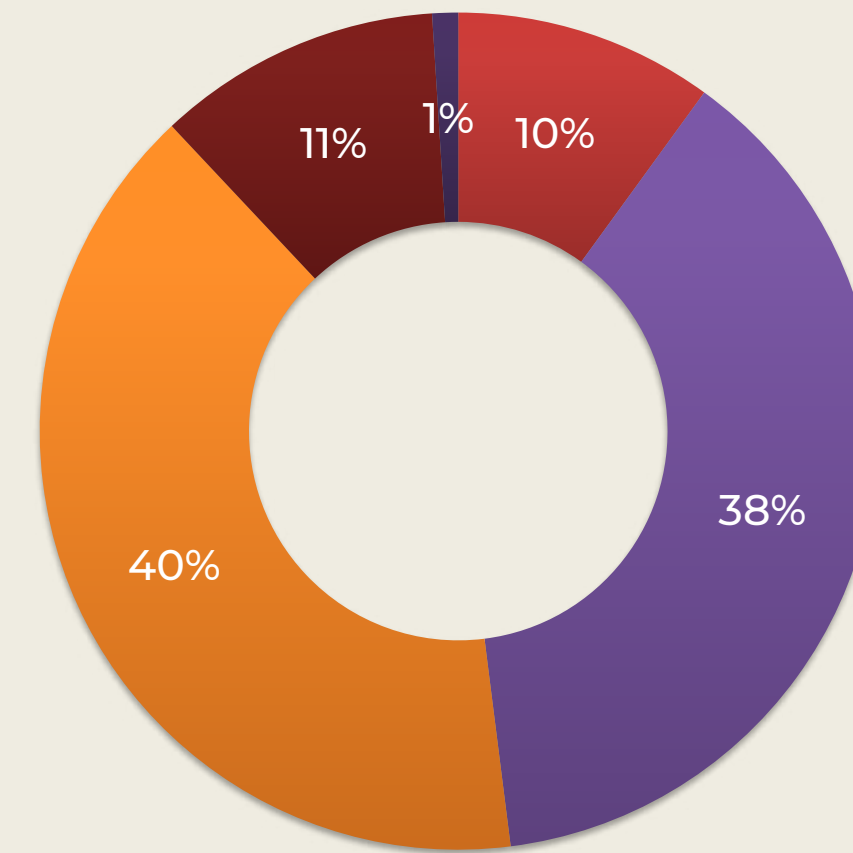
Operation overview

Tests Show dismissed

Tool	Oper...	Meth...	Type	Last execution	Next execution	Last result
Test group						
> ADZ004	2GA 82...	Torque/...	Cm/cm	17/01/2021 19:44:43	19/07/2021 00:00:00	Cm: 2.29 / Cmk: 2.11 OK
ADZ004	2GA 82...	Torque/...	Statistic...	22/09/2021 20:15:06	22/03/2022 00:00:00	OK
Test group						
> ADZ001	2GA 82...	Torque/...	Cm/cm	14/11/2021 10:15:10	16/05/2022 00:00:00	Cm: 2.1 / Cmk: 2.1 OK
ADZ001	2GA 82...	Torque/...	Statistic...	14/11/2021 10:17:11	16/05/2022 00:00:00	OK
Test group						
> ADZ002	2GA 82...	Torque/...	Cm/cm	09/11/2021 22:28:41	09/05/2022 00:00:00	Cm: 1.97 / Cmk: 1.86 OK
ADZ002	2GA 82...	Torque/...	Statistic...	09/11/2021 22:30:27	09/05/2022 00:00:00	OK
Test group						
> ADZ003	2GA 82...	Torque/...	Cm/cm	15/07/2021 22:31:52	17/01/2022 00:00:00	Cm: 2.18 / Cmk: 2.05 OK
ADZ003	2GA 82...	Torque/...	Statistic...	22/09/2021 17:54:54	22/03/2022 00:00:00	OK

TOOL STATUS

Broken In Storage In Use Missing Out of Order Repairing Testing Leer



- Get a fast overview, which tools are not capable to produce high quality products or which process is not stable and need adjustments.





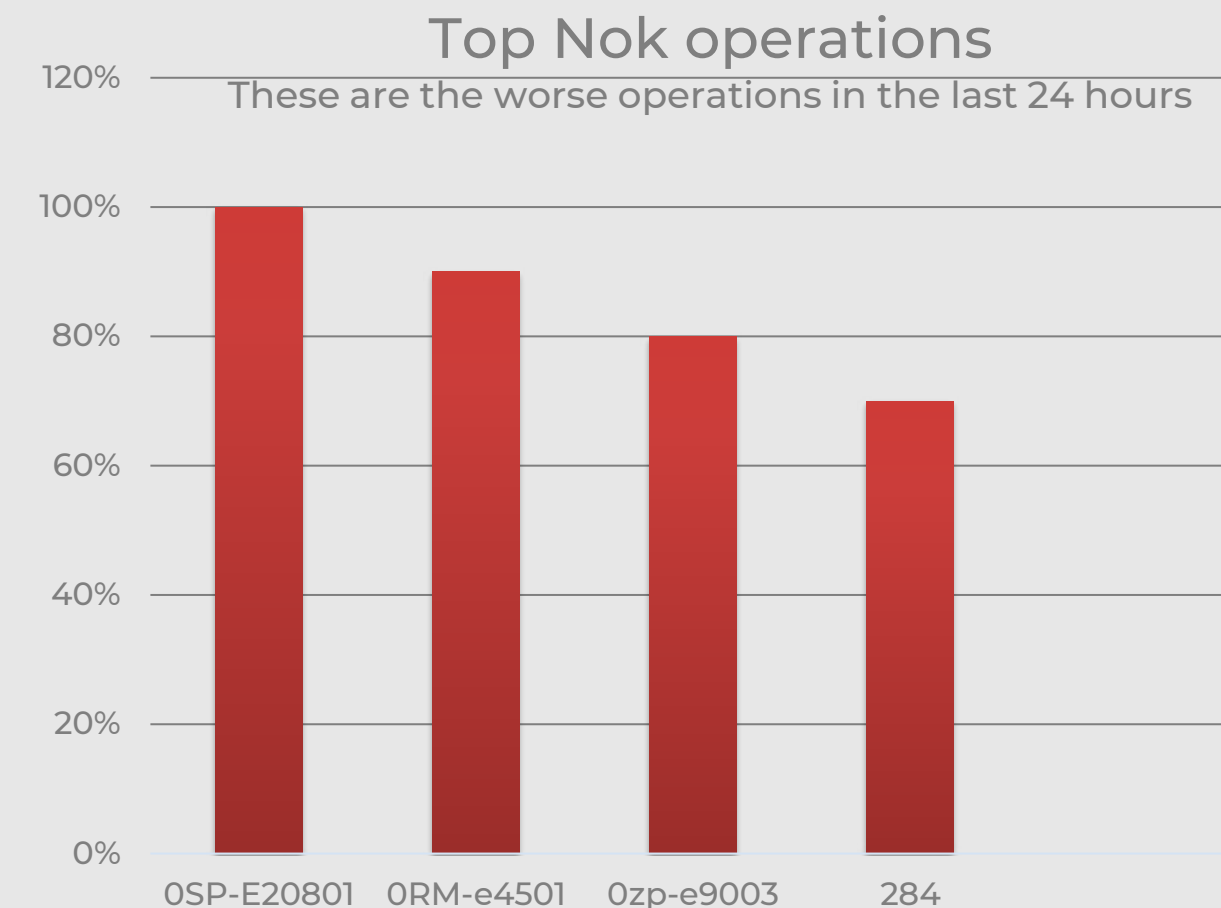
Fast and easy access to all data

(SYNER P – Basic)

- Collect & Analyze, track & trace process data, independent on manufacturer and process
- Find your data fast, have quick overview over trace results and get summary of results in one view for each operation (e.g., tightening, riveting, gluing, drilling, etc.)
- Get informed about your NOK operations inside the production and its error causes and make improvements with new tool settings, trainings for employees, material changes, etc.

The screenshot displays the SYNER P software interface with the following components:

- Navigation Tabs:** OVERVIEW (selected), OPERATION DETAILS, ANALYSIS, ALARMS, REEVALUATION.
- Operation Info:** Operation: 0 - Description: PG2 5Nm + 80Grad.
- Summary Metrics:**
 - OK NOK RATE: 0.98
 - LAST KO DATE: (empty)
 - LAST KO RESID: (empty)
 - TORQUE CM: 1.93
 - TORQUE CMK: 1.57
 - ANGLE CM: 0.93
 - ANGLE CMK: 0.9
- Enable Live:**
- Analysis Section:** NINEFIELD, RESULTS DISTRIBUTION BY DATE, OVERALL RESULTS STATUS.
- Chart:** A scatter plot of Torque(Nm) vs Angle(°). The y-axis ranges from 10 to 50 Nm, and the x-axis ranges from 20 to 90 degrees. A red dot is at approximately (32, 15). A blue vertical bar is at 81.00 degrees, ranging from approximately 25 to 45 Nm. Control limits are marked: W- at 65, WA at 81, W+ at 90, M- at 10, and M+ at 45.
- Data Table:** A table with columns: ID, Trace, Pla..., Date time, Result, Vin, Point, Revision, Tool, Torque, Angle. It contains 4 rows of data, all with 'OK' results.



Find root causes for errors

(SYNER P – Basic)

- To get an NOK doesn't help for make improvements for quality.
- But having the reason for an NOK changes all.
- With SYNER P you will find the most error causes of all your operations.

OVERALL RESULT STATUS	RESULT DISTRIBUTION BY DATE	TRENDN BY GROUP SIZE	TOOL ERROR STATISTIC
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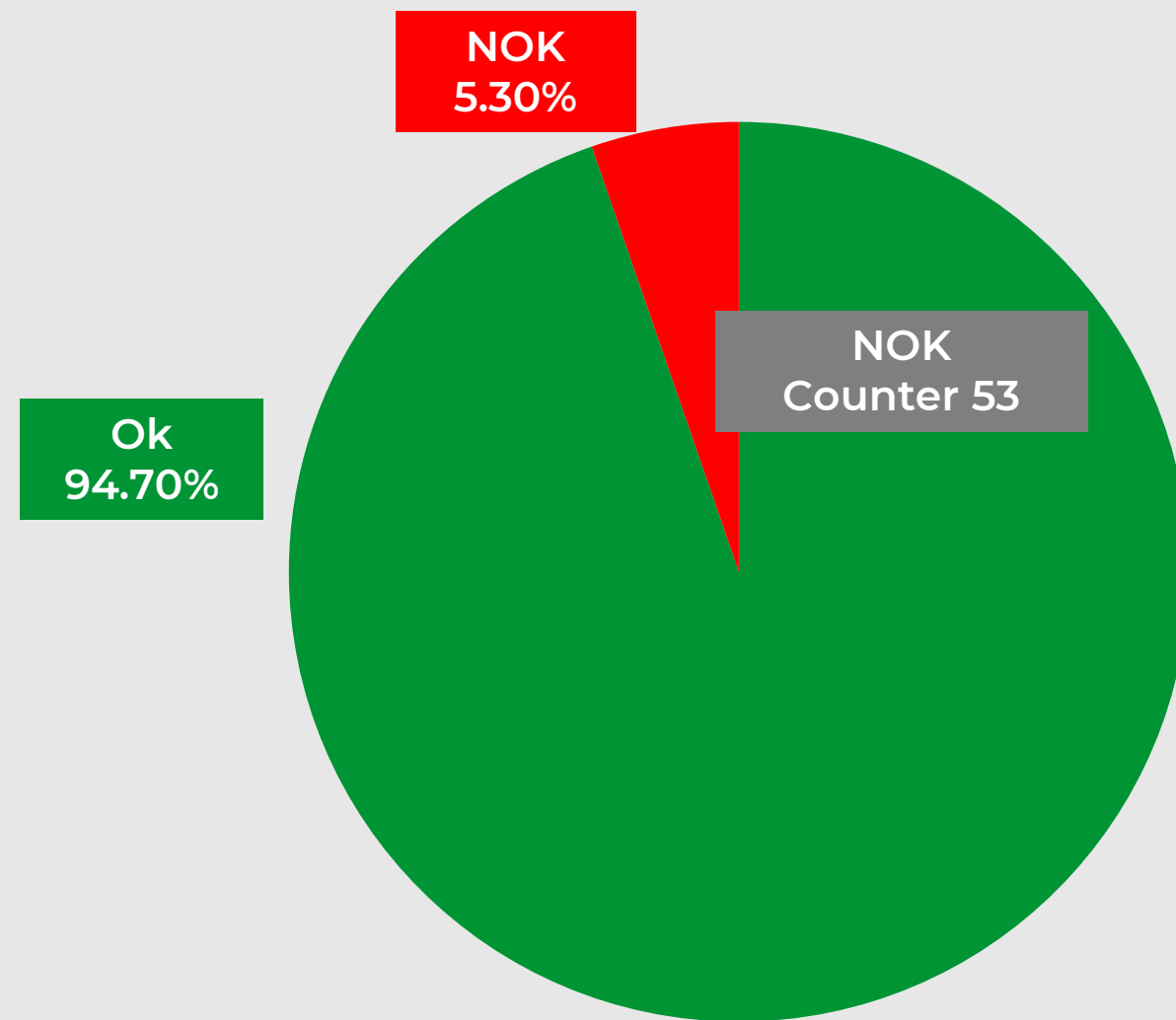
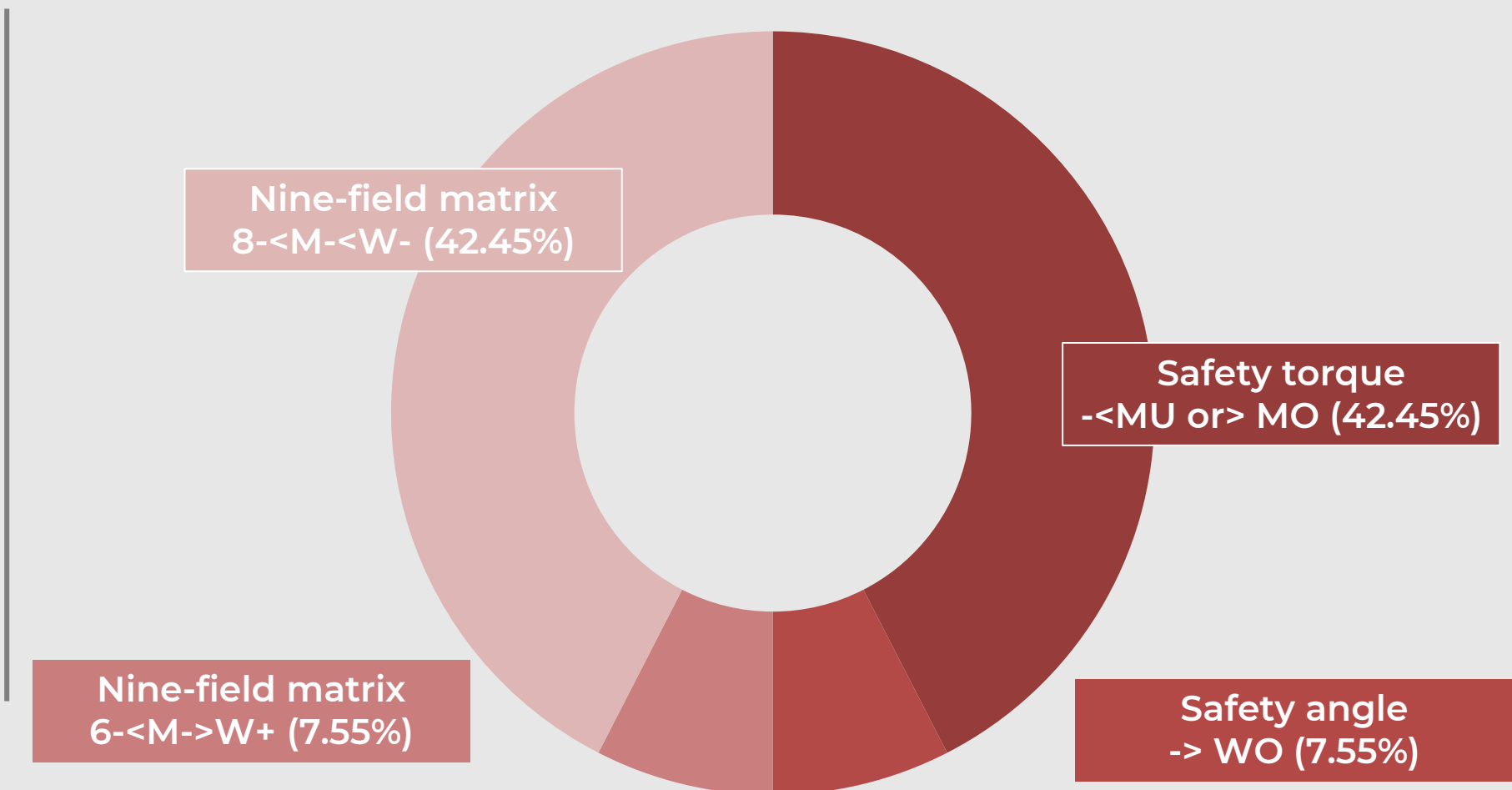
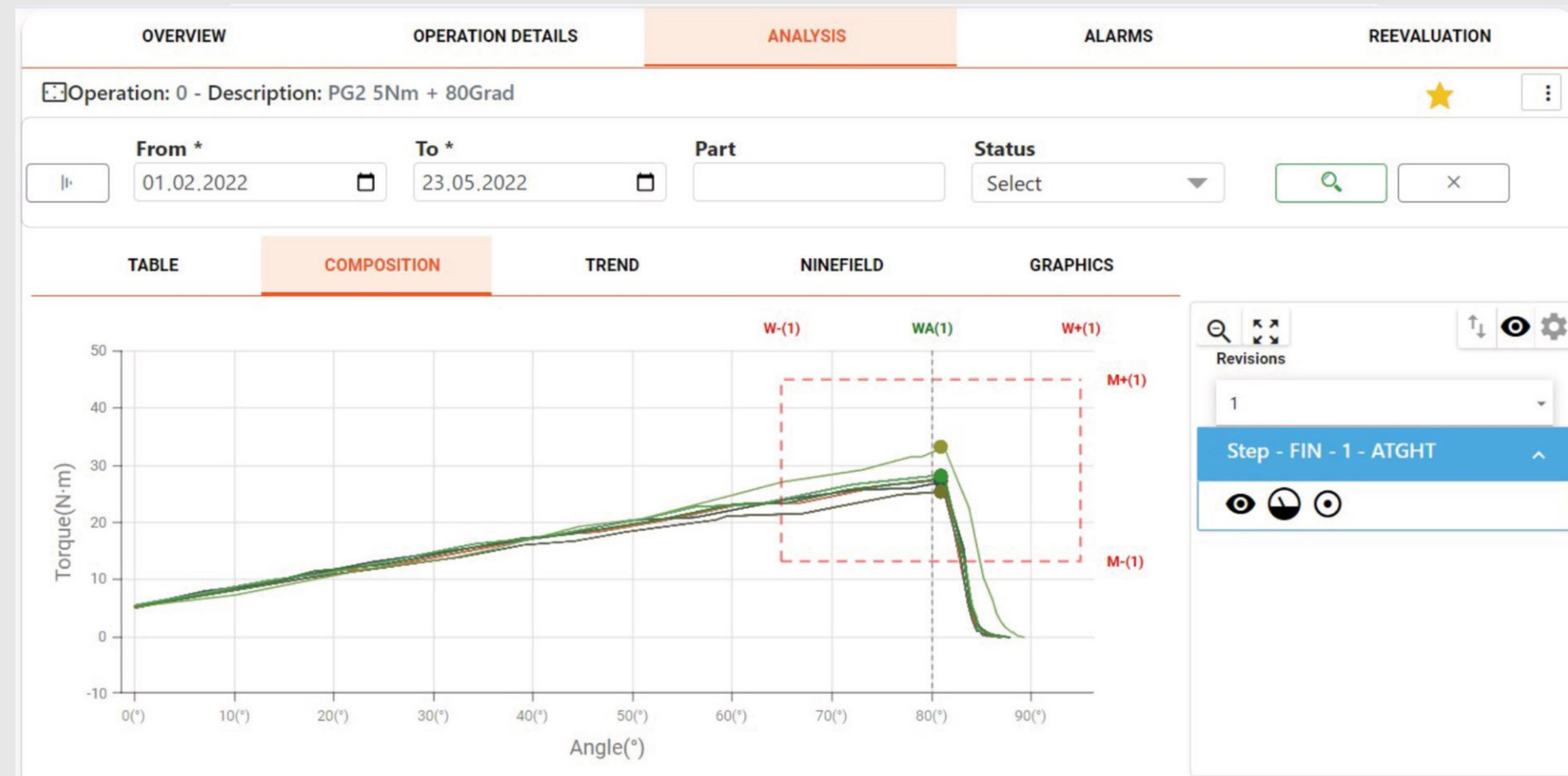


TABLE	COMPOSITION	TREND	NINEFIELD	GRAPHICS
OVERALL RESULT STATUS	RESULT DISTRIBUTION BY DATE	TRENDN BY GROUP SIZE		TOOL ERROR STATISTIC



- To have measurement values like torque, angle and a status can give you a hint what is going on inside your production.
- Having the traces, compare them, see anomalies is mandatory in our times to see the real quality of your process and products.
- In case of having issues, it is easy with SYNER P to find anomalies even on historical data and products.
- Trace inspection helps to find error causes.





Product lifetime report

(SYNER P – Basic)

- Find all results from all processes in one report.
- Filter all information based on product ID.
- You don't have to use for every process an own system from a vendor.
- Have all your data in one database and get a complete report to each manufactured product.

Vin 1

Total Results	40
Not Ok Results	N/A
First Result	2022-03-08 06:15
Last Result	2022-03-08 09:47

Show only the last result for each Operation/Point

Drag a column header here to group by that column

ID	Tra...	Plaus...	Date time	Result	Station	Operation	Point	Rev...	Angle	Torque	Tool
1351343			3/8/2022, 6:15 AM	OK	0630	0 - ZP-E6301	1	1	7.00°	8.08N·m	09070629
1433821			3/8/2022, 6:15 AM	OK	0630	0 - ZP-E6301	1	1	7.00°	8.08N·m	09070629
1360709			3/8/2022, 6:21 AM	OK	0600	0 - ZP-E6002	1	1	6.00°	35.33N·m	09070142
1448475			3/8/2022, 6:21 AM	OK	0600	0 - ZP-E6002	1	1	6.00°	35.33N·m	09070142
1383497			3/8/2022, 6:22 AM	OK	0600	0 - ZP-E6003	1	1	13.00°	20.31N·m	09070143
1473450			3/8/2022, 6:22 AM	OK	0600	0 - ZP-E6003	1	1	13.00°	20.31N·m	09070143
1396144			3/8/2022, 6:24 AM	OK	0620	0 - ZP-E6201	1	1	27.00°	8.03N·m	09070103
1494521			3/8/2022, 6:24 AM	OK	0620	0 - ZP-E6201	1	1	27.00°	8.03N·m	09070103
1421298			3/8/2022, 6:25 AM	OK	0620	0 - ZP-E6202	1	2	91.00°	56.72N·m	09070154
1509947			3/8/2022, 6:25 AM	OK	0620	0 - ZP-E6202	1	2	91.00°	56.72N·m	09070154





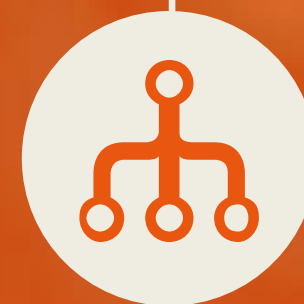
Your advantages with our platform



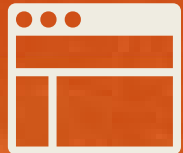
One platform connects users and data



Cross data from production & quality



Collect all data from your production lines




Web-Access to
your data with all
devices



Automatic
management
reports



Easiest way
to visualize &
monitor your
assembly
lines



Proactive
events to keep
you informed

SYNER

Your features with our platform

SYNER P Syner Production

- + Multi brand data collection
- Multi process support (e.g., tightening, riveting, gluing, etc.)
- Multi protocol support
- Multi database support – reduce database costs
- Use KPIs and Dashboard for fast overviews
- Statistical analysis
- Alarm and trend signals
- High-performance data collection
- Use only one master data for all departments
- Using artificial intelligence (AI) to predict issues
- Accessibility on browsers for all types of devices
- Available in the cloud
- API for third party systems (e.g. SAP, etc.)
- No hidden costs:
- Full service package available

SYNER Q Syner Quality

- + Multi brand support
- Multi process support
- Manage all your measurement devices & certifications
- Statistical reports
- Report designer for customized reports
- SPC route management
- Perform all machine & process capability tests
- Cover VDI norms/standards (ISO5393, ISO6789, ISO2645-2, ISO2645-3)
- Accessibility on browsers for all types of devices
- Available in the cloud
- Use offline function on benches
- API for third party systems (e.g. SAP, etc.)
- No hidden costs:
- Full service package available

SYNER



Your advantages with our platform

Reduce costs because of:

- Free choice of vendor for tools no dependency
- Less amount of software systems for several process types
- Free choice of database vendor (MS SQL can be used instead of expensive Oracle solution)
- Alarms will inform you in case of issues you don't have to browse active inside the system
- One system for quality and production no need for several software systems
- Cross data from production with quality data learn based on these data improve settings of tools
- Don't pay for every module choose between few packages



SYNER Q

PACKAGES

Basic

- ✓ Up to 5 simultaneous users
- ✓ Central database
- ✓ SPC / route function
- ✓ Tool & measurement management
- ✓ Checklist
- ✓ Statistics (cm/cm_k)
- ✓ ISO 5393 & 6789
- ✓ Label printing
- ✓ Full test support

Advanced

- ✓ Includes **QUALITY** Basic
- ✓ Up to 10 simultaneous users
- ✓ Report designer
- ✓ Full operations management
- ✓ AUDIT Support
- ✓ Widgets / KPI's

Premium

- ✓ Includes **QUALITY** Advanced
- ✓ Unlimited users
- ✓ VDI norms
- ✓ Customization available

* Basic is also available as Bench / Single Version for Standalone solutions.

SYNER P

PACKAGES

Basic

- ✓ Results overview
- ✓ Product / serial no. history
- ✓ Error KPI's
- ✓ Parameter changes
- ✓ Full details for operations
- ✓ Trace analysis

Advanced

- ✓ Includes **PRODUCTION** Basic
- ✓ Alarms based on conditions
- ✓ Dashboards & Widgets / KPI's
- ✓ Statistical graphs (e. g. normal distribution)
- ✓ Tool overview with maintenance warning

Premium

- ✓ Includes **PRODUCTION** Advanced
- ✓ Artificial intelligence (AI) integrated
- ✓ Re-evaluation of traces
- ✓ Report Designer
- ✓ Customization available

SYNER

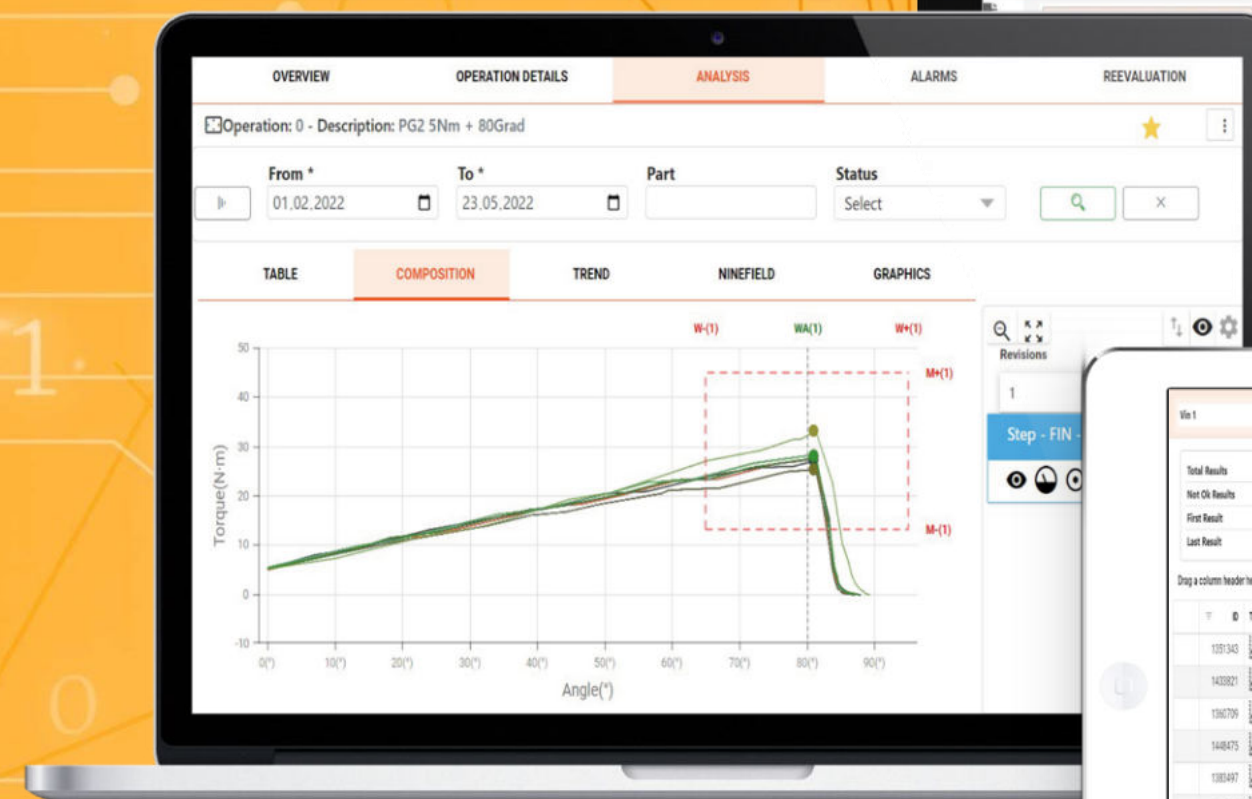
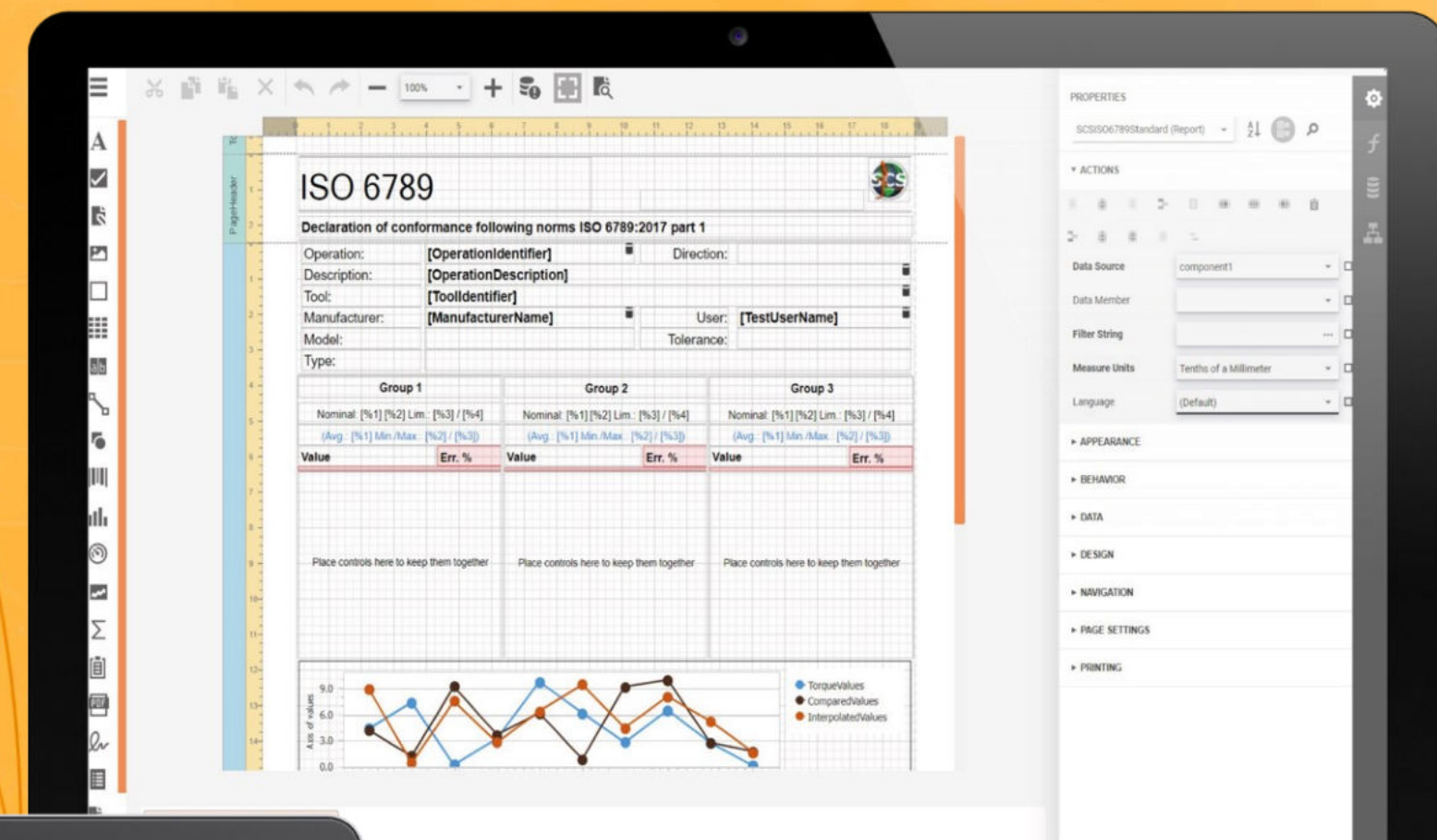
PLATFORM

Curious about our platform?
Not seen all functions and possibilities?

Of course we have many more functions but we don't want to bore you with thousands of slides

- Request live demo
- Request demo access with own user to our cloud version
- Challenge us and make a proof of concept with us?

We will install SYNER for you connect devices and let you experience the software yourself!



DLA 40702

Total Results: 40
Met Ck Results: N/A
First Result: 2022-03-08 06:13
Last Result: 2022-03-08 09:47

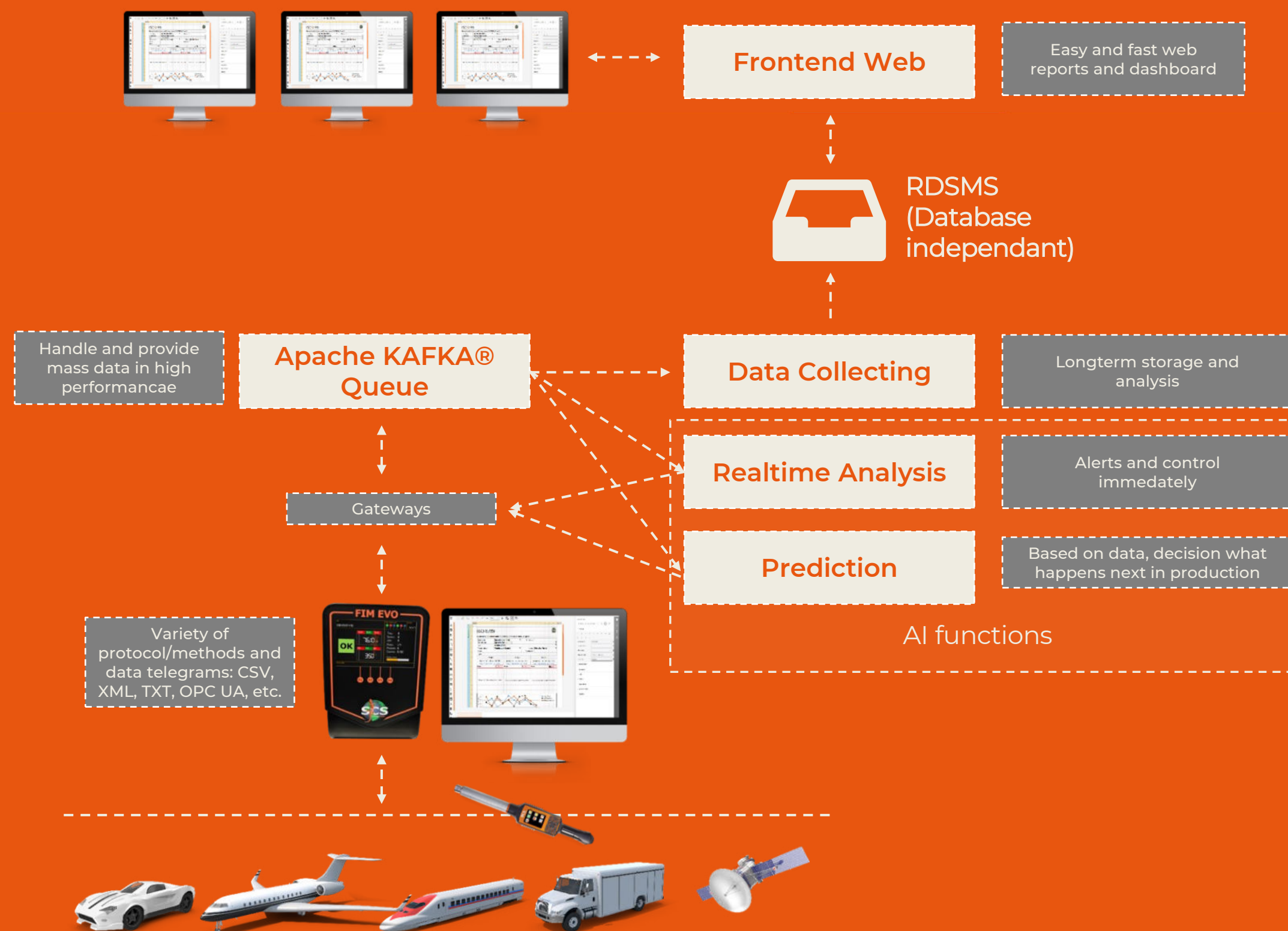
Drop a column header here to group by that column

ID	Test	Place	Date	Result	Status	Operation	Point	Res.	Angle	Torque	Tool
1331340			3/8/2022 6:15:48	OK	Pass	0-2P-E0001	1	1	7.00°	8.00N·m	0070129
1470022			3/8/2022 6:15:48	OK	Pass	0-2P-E0001	1	1	7.00°	8.00N·m	0070129
1386790			3/8/2022 6:21:48	OK	Pass	0-2P-E0002	1	1	6.00°	35.00N·m	0070142
1488471			3/8/2022 6:21:48	OK	Pass	0-2P-E0002	1	1	6.00°	35.00N·m	0070142
1581492			3/8/2022 6:22:48	OK	Pass	0-2P-E0003	1	1	13.00°	35.00N·m	0070143
1470450			3/8/2022 6:22:48	OK	Pass	0-2P-E0003	1	1	13.00°	35.00N·m	0070143
1381144			3/8/2022 6:24:48	OK	Pass	0-2P-E0001	1	1	27.00°	8.00N·m	0070103
1448221			3/8/2022 6:24:48	OK	Pass	0-2P-E0001	1	1	27.00°	8.00N·m	0070103
1421206			3/8/2022 6:25:48	OK	Pass	0-2P-E0002	1	2	91.00°	38.72N·m	0070154
1581492			3/8/2022 6:25:48	OK	Pass	0-2P-E0002	1	2	91.00°	38.72N·m	0070154



Don't forget the IT guys!

High performance architecture





We
support
every
industry!

Airbus
ArvinMeritor
Audi
BMW
Bosch
CAF
Benteler
CNH
Cobo
Comair

Dana Arco & Como
Dana Pregnana
Draexlmaier
Ducati
Durr
EFW
FCA
FIAT
Gearbox
HBPO

Iveco
Maserati
Mercedes-Benz
MTU
New Holland
Renault Trucks
Renault
SAF
Safran
Scania

SEAT
Smart
SNECMA
Sogerma
Tesla
Toluca
TSA
Volkswagen



Thank you.

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